

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

MPP

Date: 11.04.19	Job No.: ENG2107	ADR Yes/No: Y	ADR Date: 11.04.05	ECN #: 11- 549
Product No.: D212-664-101/-201		Created By: [Signature]	Approved By: [Signature]	
Product Name: CROSSTUBE, HIGH		Checked By: [Signature] General Manager Approval:		

Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	LL/MF	
Purchasing Coord.	N		
Production Engineering Coord.	Y	EC/DD	

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord.	Y	SS	
QC Coordinator	Y	ED	
Customer Technical Support	Y	DS	
Marketing	Y	SW	
Customer Order Processing	N		

Reason for Change:

DEO'S REQUIRED TO INCORPORATE INSPECTION WINDOW TO FINISHING AS PER NCR11-501.

Documents Affected:

Release DEO D212-664-141-D-1 and D212-664-241-D-1

PARTS MUST COMPLY



PREVIOUS PARTS SATISFACTORY



#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	MB	MDL-D212-664 Rev. L	11.04.18
6	Update Product Compatibility Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	Y	KJ		11.04.19
11	Update Product Specification Files	N			
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		11.04.18
13	Update Document Record (DR)	Y	MB	DR-D212-664 Rev. O	11.04.18
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Update Parts / STC Database	N			
17	Update / Verify ARC Database	N			
18	Create / Update Change Record Form / Item Card Database	Y	KJ	D212-664-101/-201 NOW @ CHG004, See Below	11.04.19
19	Create / Update PPP's	Y	KJ	AS REQUIRED.	
20	Red Decals required?	Y	KJ	AS REQUIRED.	
21	Update Document Control Database / Laminated Dwgs	N			
22	Update Grey Project / Electronic Binder PDF Files	Y	KJ	WITH DR/MDL.	11.04.19
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ	AS REQUIRED.	11.04.18
24					

Description / Action:

REWORK FINISH OF CROSSTUBES IN STOCK PER RELEASED DRAWINGS.

D 212-664-101B/-201B @ CHG002

101 on 201 wing 69071 (38844) offshore 69072 (60449) offshore 69073 (39659) HK returning to Dart

ECN Verified & Complete:

Date:

List Lots

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Thursday, April 28, 2011 7:25:20 AM

Criteria : Item ID: d212-664-201 All Locations All Warehouses All Quantity

Item ID	Warehouse ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
Item Name	Location ID				Lot Code		
D212-664-201 Crosstube Aft	HONG KONG FG	39659	11/29/2010	1.0000	QC21	CHG003	Paperwork not updated in HK
	OFFSHORE FG	38844	11/29/2010	1.0000	QC21	CHG003	
	OFFSHORE FG	60449	11/29/2010	1.0000	QC21	CHG003	
Total:				3.0000			